



HARDWARE TECHNIQUES FOR ACCURATE READ-OUT OF SOLID-STATE DOSIMETERS

Alberto J. Palma – University of Granada

2nd WORKSHOP ELICSIR PROJECT, 9-10.03.2021



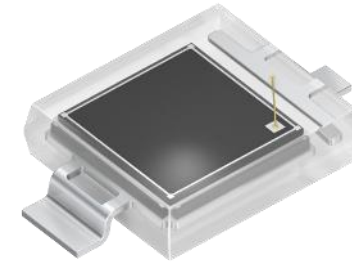
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Agenda

- Introduction
- Silicon PIN diodes
 - General remarks
 - UGR reader design
- MOSFETs/RADFETs
 - Sensor response and configurations
 - UGR real-time reader
 - CubeSAT URSA MAIOR project

Introduction

- **Talk scope:** Radiotherapy control
 - Dosimeters: Si PIN diodes and MOSFETs/RADFETs
 - Commercial low-cost devices
 - Current and voltage mode sensor output
 - Analog and mixed conditioning electronics
 - Main influential factors: sensors specs. (sensitivity, biasing, output ranges, impedance, noise, ...)
 - Design considerations:
 - Portable/Handheld reader (powering, size, weight)
 - Acceptable performance (accuracy, resolution, dynamic response, and ranges)



Si PIN Diode



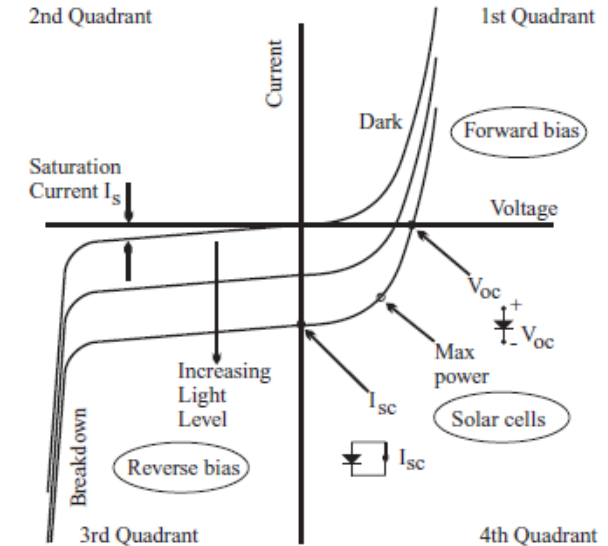
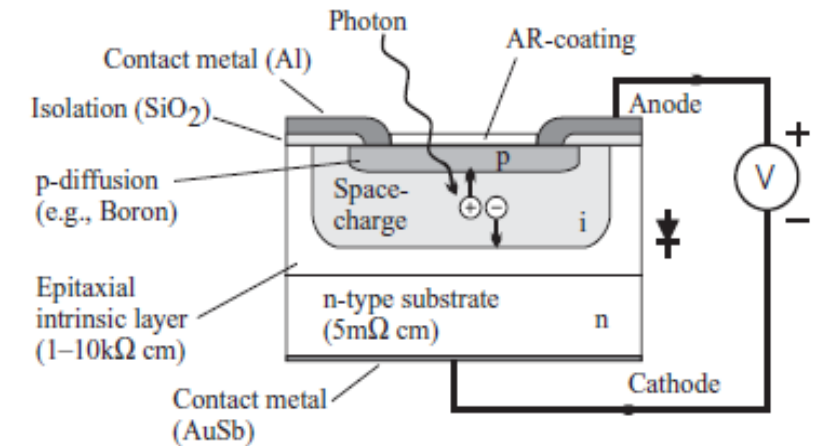
3N163 MOSFET



RADFETs by Varidis

Si PIN diodes: Response to radiation

- Structure: diode with an *ad hoc* intrinsic region to extend sensitive volume
- Response:
 - Creation of radiation-induced e-h pairs
 - Separated by depletion-layer electric field
 - Immediate photocurrent in its terminals.
- Photovoltaic mode (Commercial detectors)
 - Diode is not biased
 - Operates as a source (solar cell)
- Photoconductive mode
 - Diode is in reverse bias
 - Operates similarly to a photoconductor (LDR)



Si PIN diodes: Element of circuit

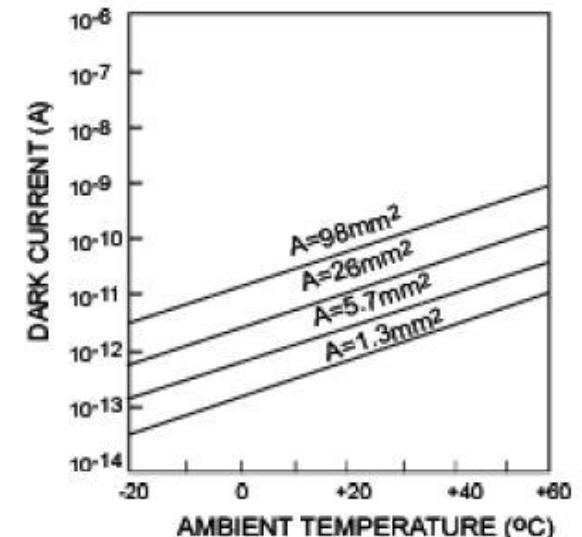
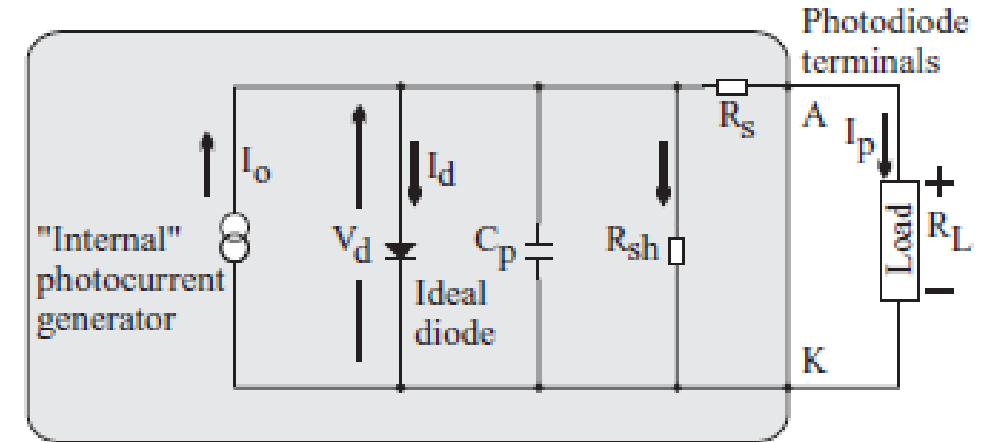
■ Equivalent circuit:

- I_o = dark + photocurrent
- I_d = direct current (negligible)
- C_p = junction capacitance ($1 - 10^3$ pF)
- R_{sh} = shunt resistance ($0.1 - 10$ G Ω)

■ Noise: Shunt noise dominates

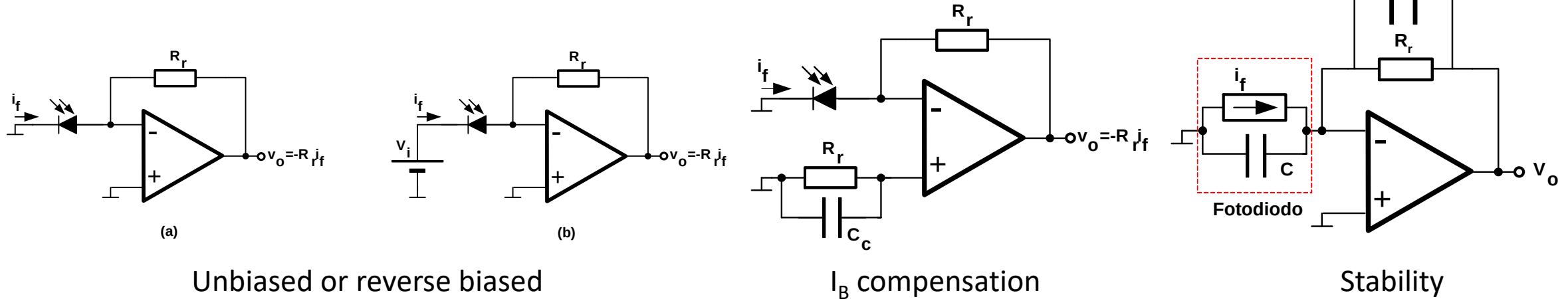
$$i_{nt} = \sqrt{i_{nj}^2 + i_{ns}^2} = \sqrt{\frac{4kTB}{R_{sh}} + 2qI_oB}$$

■ Temperature: greatly affects dark current



Si PIN diodes: I-V converters

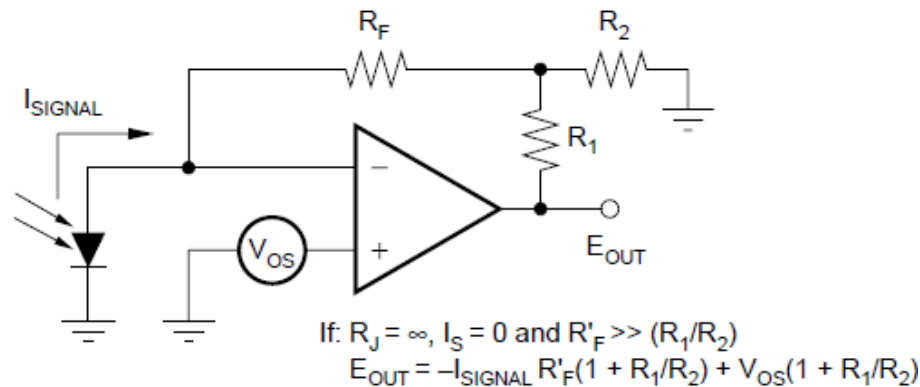
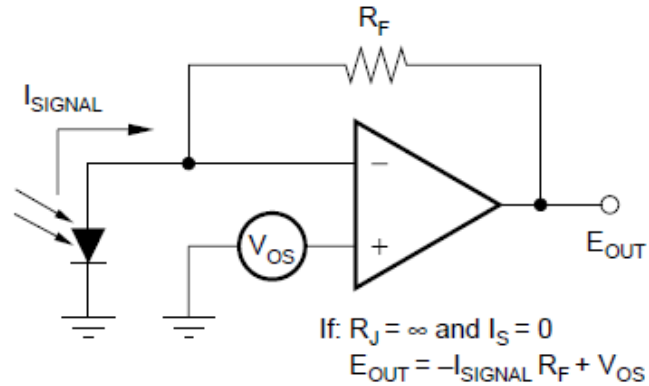
- Design for low noise and balanced bandwidth:



- Operational amplifier (FET): High input resistance $\gg R_{sh}$.
- R_f also in V^+ for bias current compensation
- C_c : circuit stability and low-pass filtering (not too much)
- Photocurrents 0.1- 50 nA $\Rightarrow R_f \approx 0.1-1 \text{ G}\Omega$ ($V_o \approx 1 \text{ V}$)
 - G Ω resistors: noisy, high tolerance, high thermal drift, short bandwidth

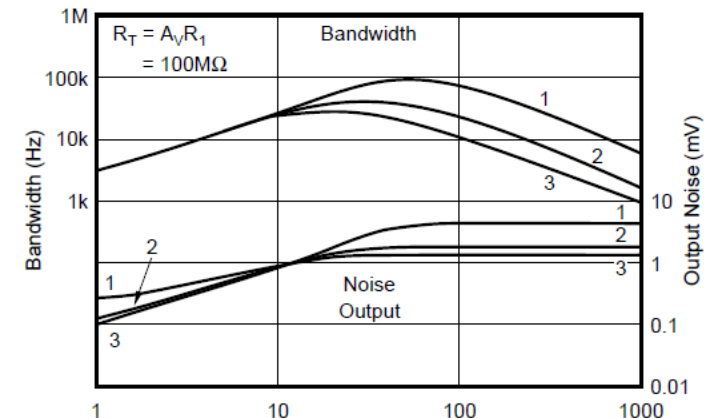
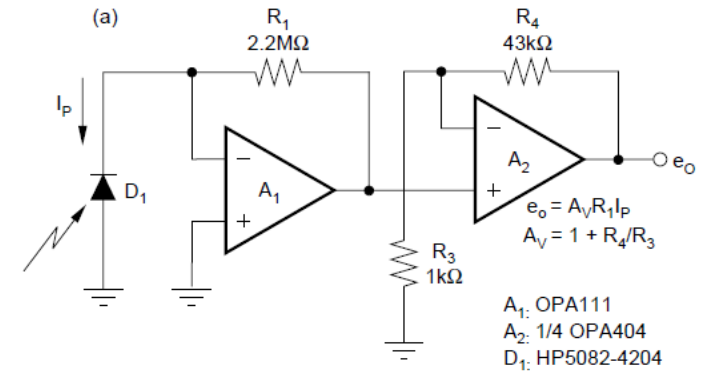
Si PIN diodes: I-V converters

■ Solution 1: T-Network



Offset Voltage amplification

Solution 2: Two stages

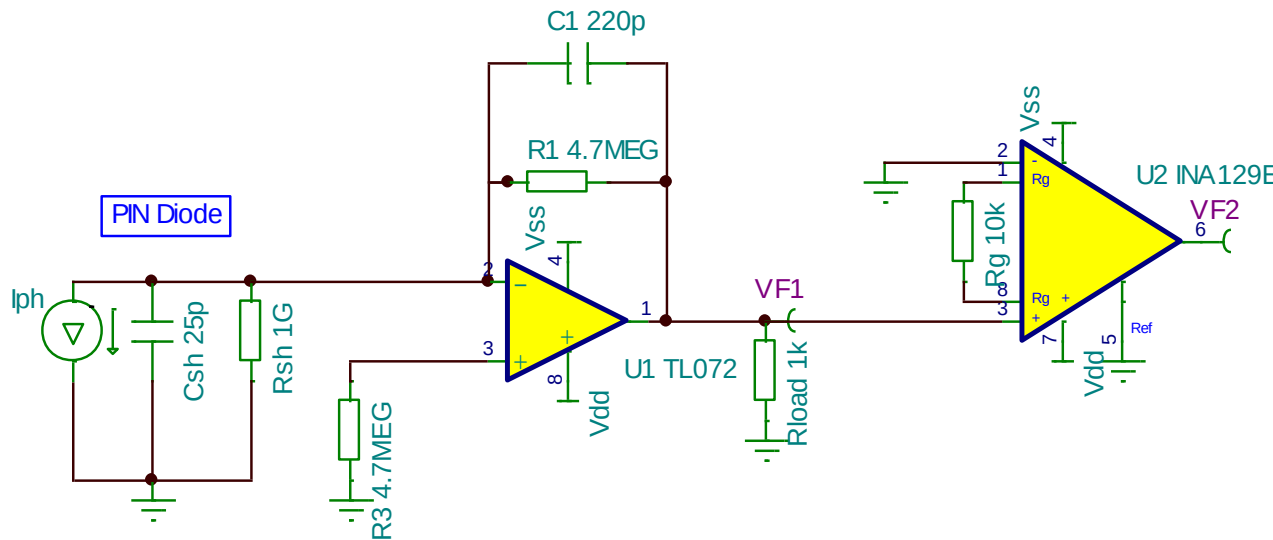


Better BW-noise trade-off

Si PIN diodes: UGR reader

■ Solution 2: Two stages

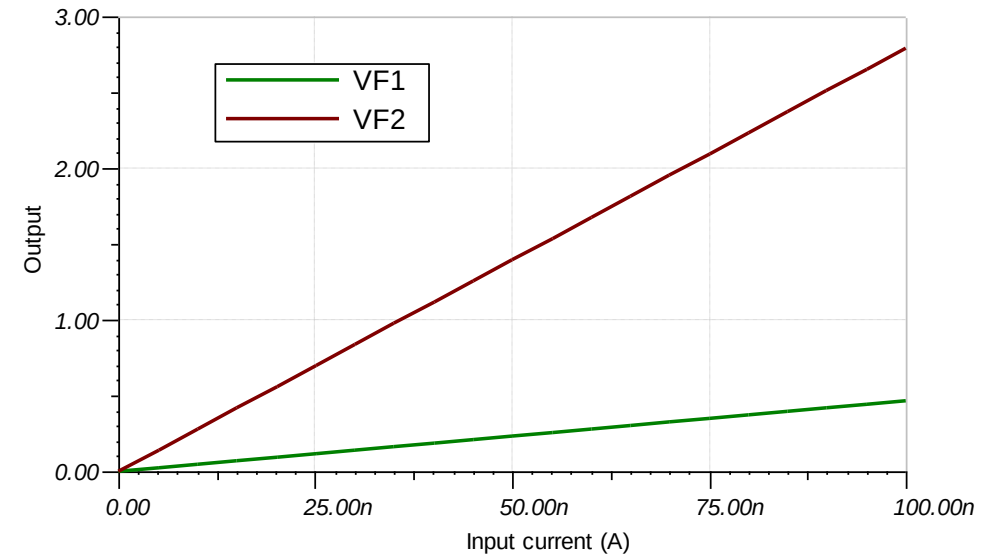
- I-V converter: $V_{F1} = 4.7 \cdot 10^6 \cdot I_{ph} + \text{Voltage amplifier } A_v \approx 20$



TL072 (FET-input op. Amplifier)

$R_i = 1000 \text{ G}\Omega$

Low noise : $V_n = 18 \text{ nV}/\sqrt{\text{Hz}}$ @ $f = 1 \text{ kHz}$

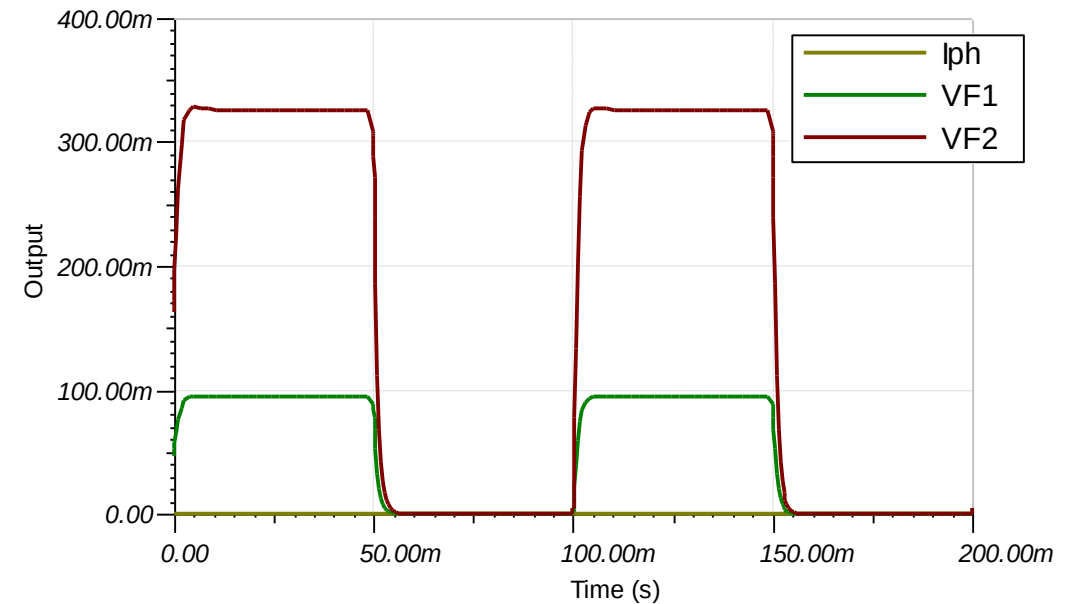
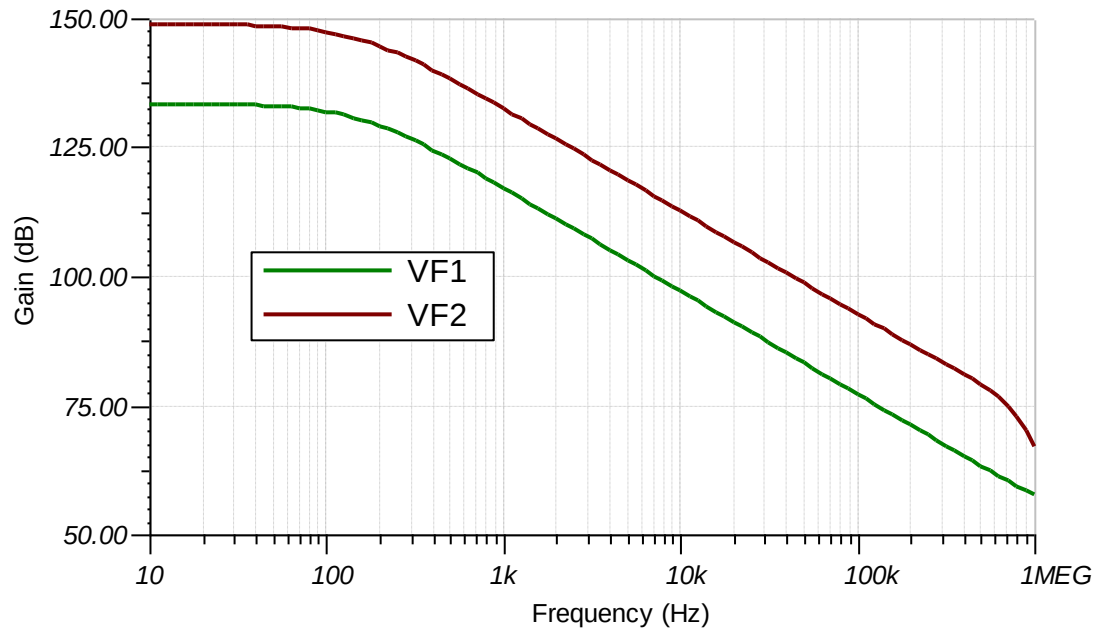
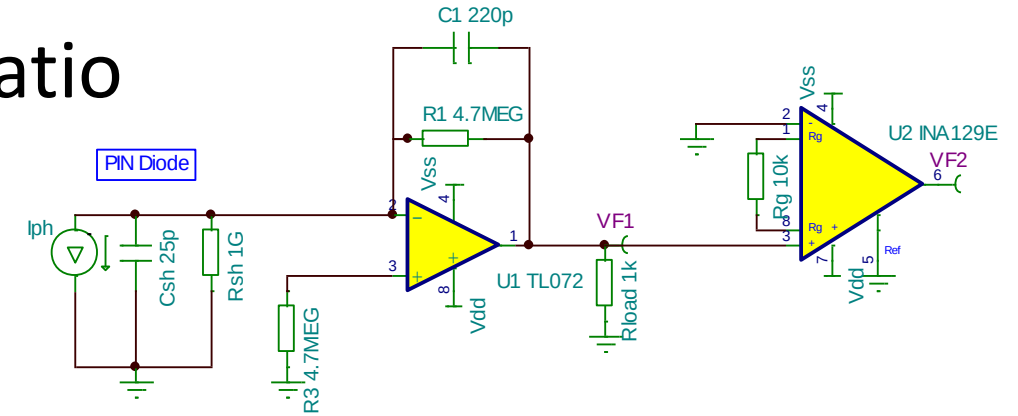


- Total amplification $\approx 0.1 \text{ V/nA}$
- 16 bits Analog-to-digital converter
- Error (2·SD): 0.2 nA

Si PIN diodes: UGR reader

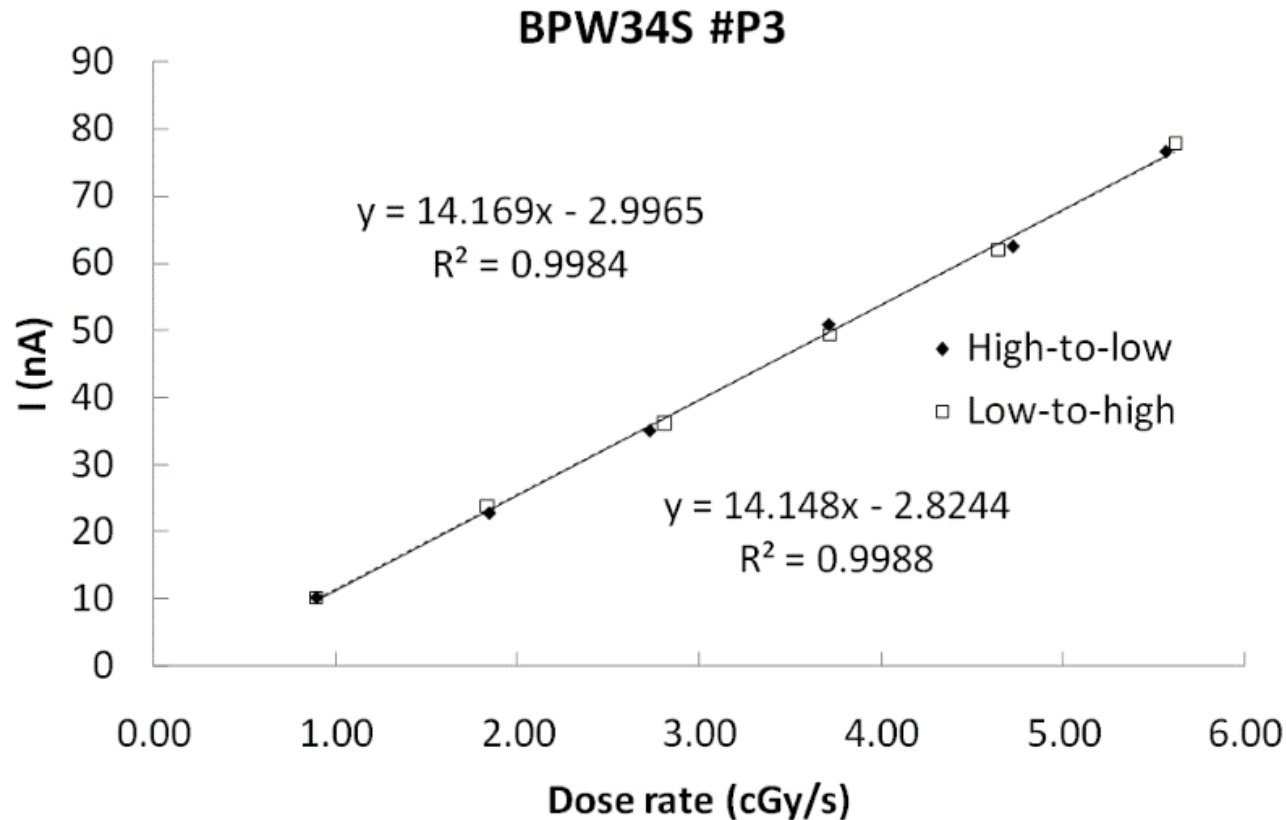
■ AC behaviour and signal-to-noise ratio

- BW= 100 Hz
- SNR > 80 dB (up to 1 kHz) (> 13 bit ADC)
- Slew rate: 70 V/s



Si PIN diodes: UGR reader

- Some experimental results of BPW34S Si PIN diode:



Studied devices:

- BPW34S
- VTB8440BH

Unbiased and reverse bias

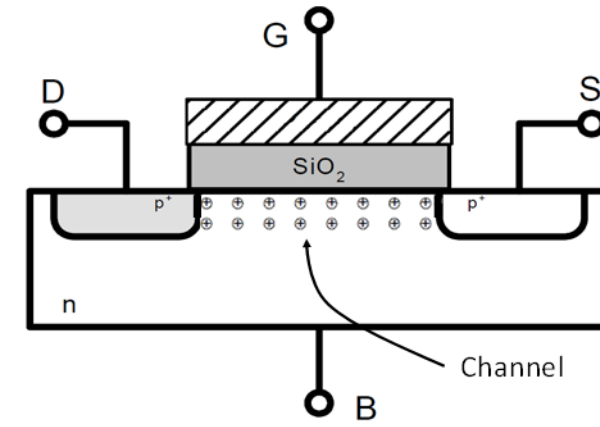
Measured photocurrent versus dose rate in a LINAC (16 MV beams)

MOSFET/RADFET: Structure

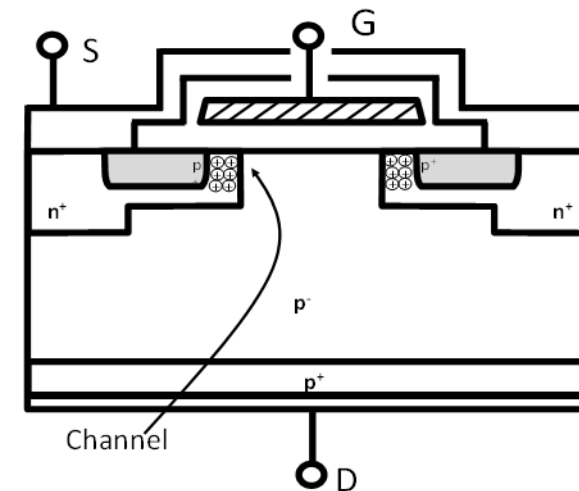
- Enhancement p-channel MOSFETs
 - (a) Lateral (RADFET) Higher sensitivity
 - (b) Vertical – DMOS, inexpensive
 - I-V characteristic in saturation region:

$$i_D = -\frac{\beta}{2} (|v_{GS}| - |V_t|)^2$$
$$\Leftrightarrow |v_{GS}| \geq |V_t|, |v_{DS}| \geq |v_{GS} - V_t|$$

Typical biasing region when used as radiation detector



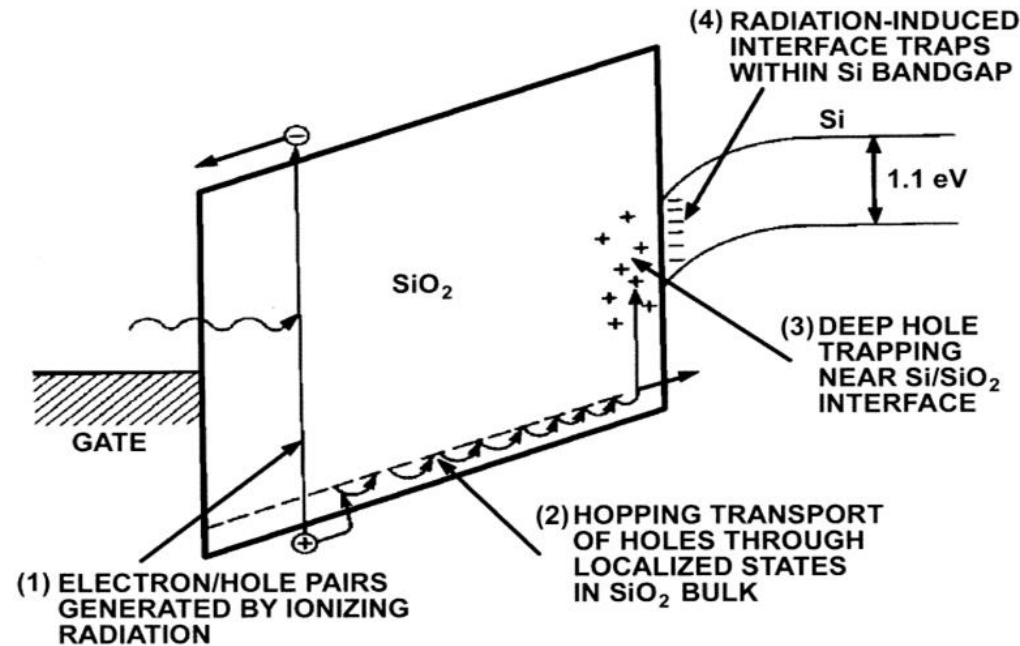
(a)



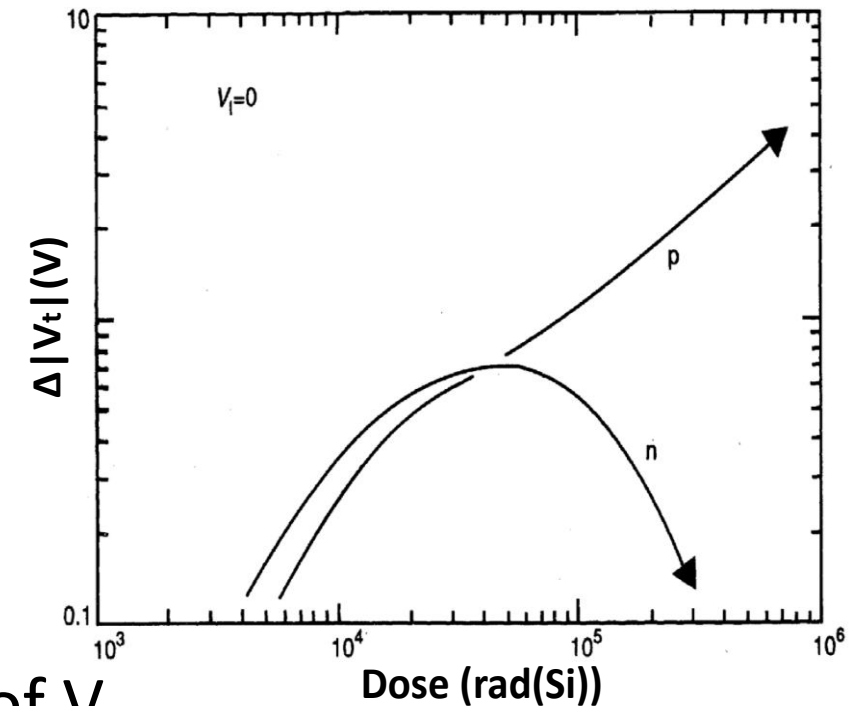
(b)

MOSFET/RADFET: Response to radiation

- Positive charge trapped near the interface
- Interface traps in the interface



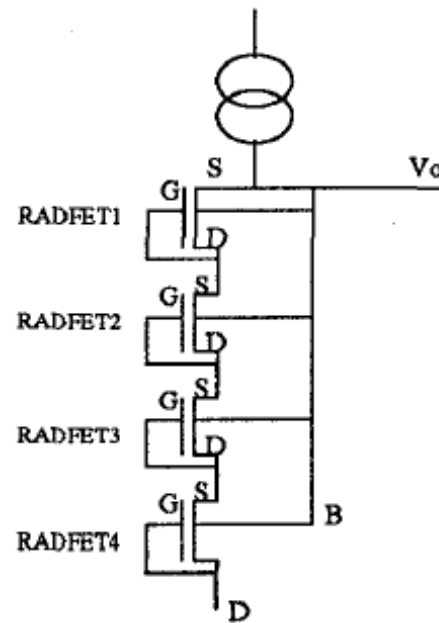
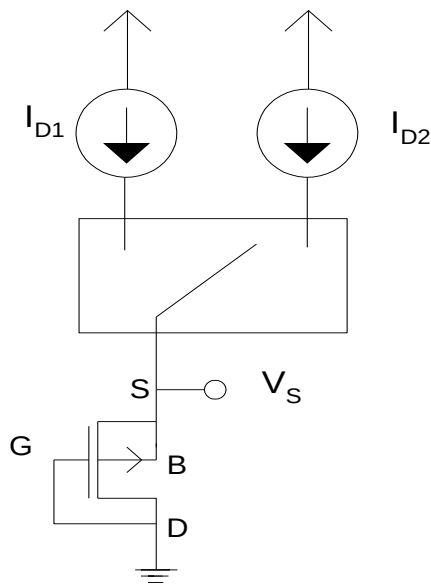
$$\Delta V_t = -\frac{Q_{ss}}{C_{OX}} = -\frac{1}{C_{OX}} (\Delta Q_{OT} + \Delta Q_{IT})$$



Storage charge mode operation: Monitoring of V_t

MOSFET/RADFET: Configurations as dosimeter

- Unbiased/Biased gate-source voltage
- Single or stacked devices



Measure V_S with constant current method
Saturation region $V_{GD}=0$

$$i_D = -\frac{\beta}{2} (|v_{GS}| - |V_t|)^2$$

Considering $\beta \approx cte \Rightarrow \Delta|v_{GS}| \approx \Delta|V_t|$
Gate to ground $V_G=0$

$$\Delta|V_S| \approx \Delta|V_t|$$

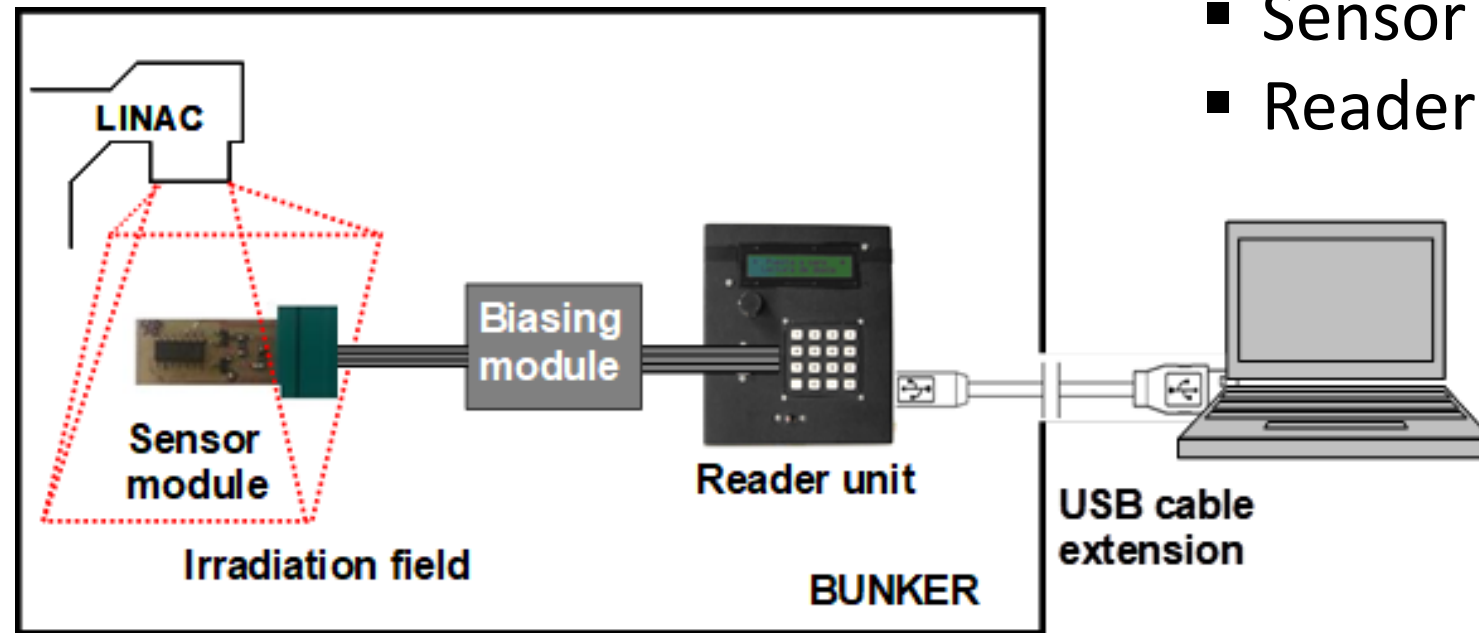
- In all cases, source-drain voltage read-out under constants I_D

MOSFET/RADFET: UGR real-time reader system

- Compact electronic reader able to read in real time:
 - Unbiased/Biased pMOS
 - Up to 2 stacked devices

Two modules:

- Sensor module
- Reader Unit + biasing module



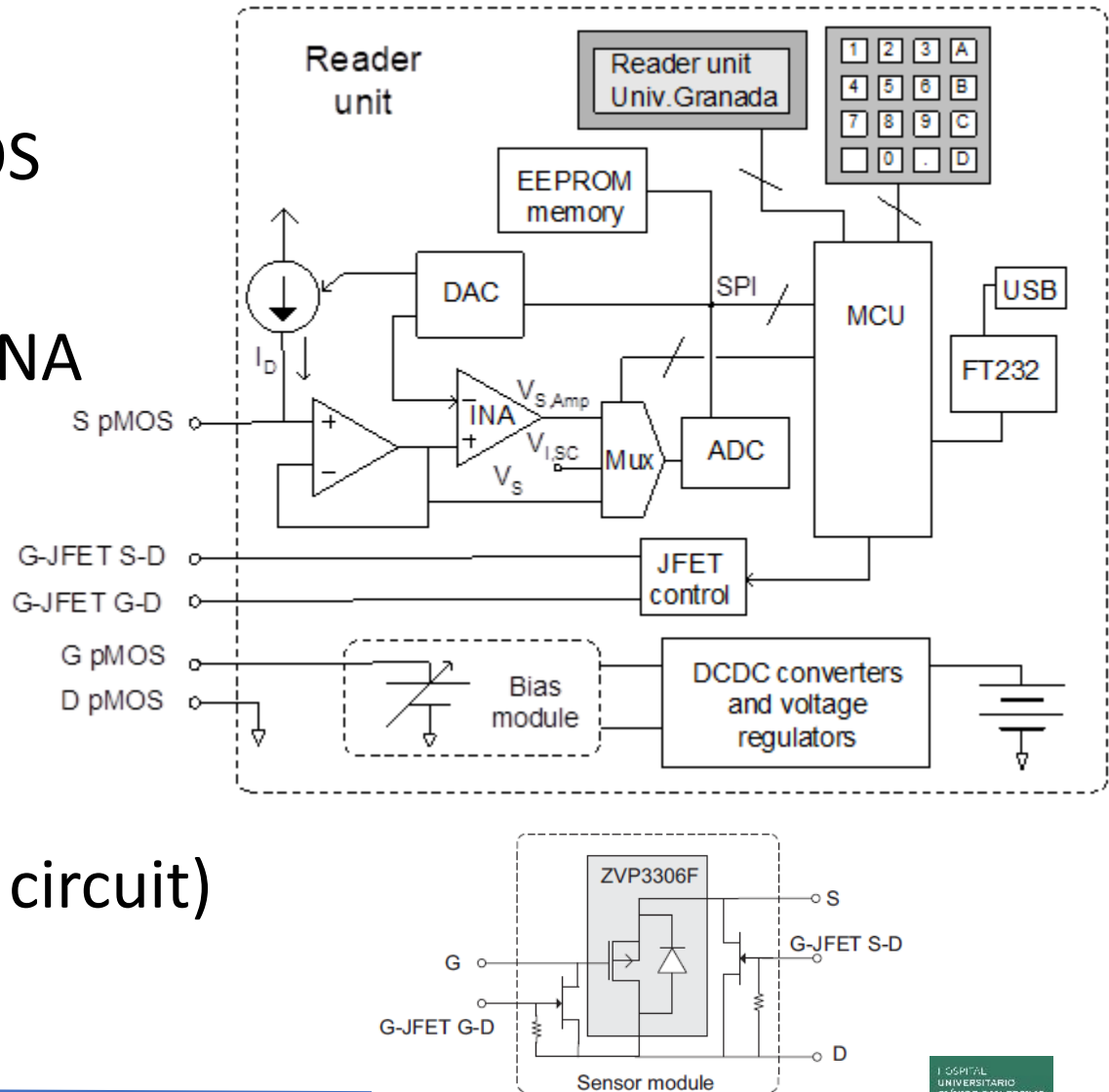
MOSFET/RADFET: UGR real-time reader system

■ General features:

- Sensor modules for 1 or 2 pMOS
- Programmable current source
- Dual V_s recording with zeroed INA
- 16-bit A/D converter (ADC)
- MCU data averaging (512)

■ Powering electronics:

- 7.4 V ion-Li battery
- DC-DC boosted to 24 V (analog circuit)
- V_{SDmax} readable 17 V



MOSFET/RADFET: UGR real-time reader system

- **Sensor module: 1 pMOS** (ESD protection and selective pin biasing)
- **JFET S-D switch allows pMOS reading**
 - ON: gate short-circuited during irradiation and storage
 - OFF: during read-out
- **JFET G-D switch allows pMOS biasing**
 - ON: unbiased pMOS mode
 - OFF: biased pMOS mode

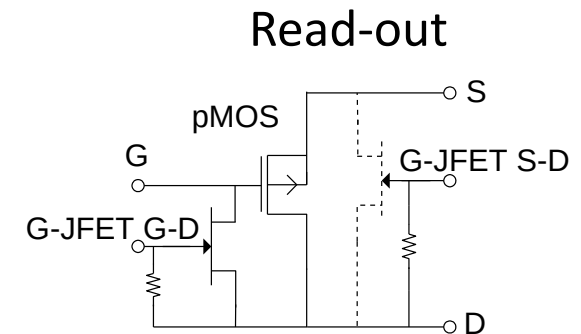
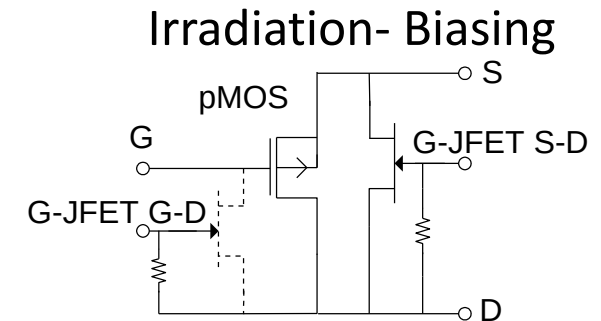
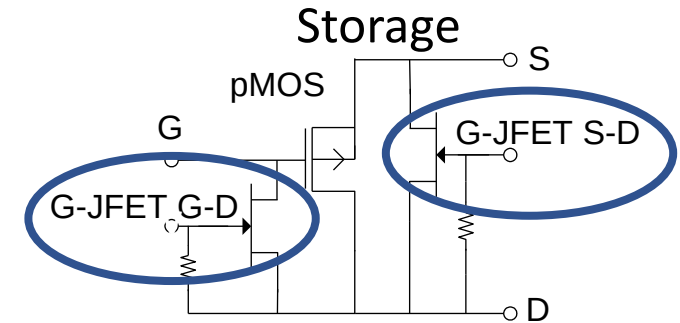
JFET: MMBF4391

Normally ON

$R(\text{ON}) = 30 \Omega$

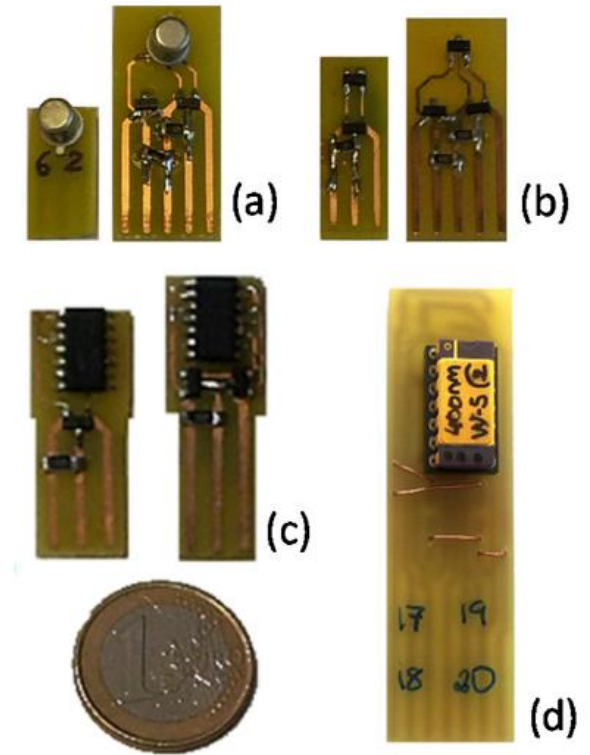
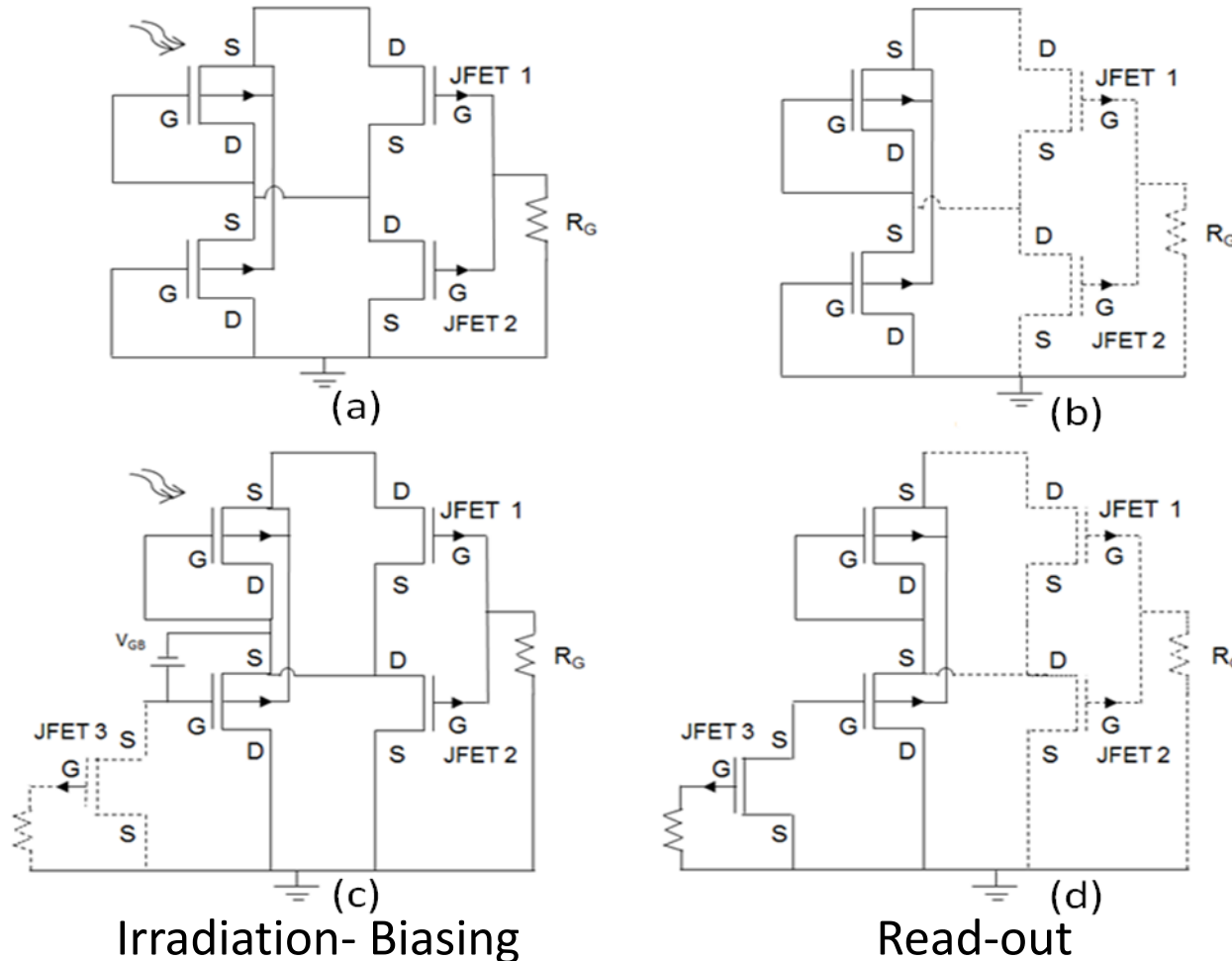
$V_{\text{cutoff}} = -10 \text{ V}$

R_G for discharging of JFET gate capacitance



MOSFET/RADFET: UGR real-time reader system

■ Sensor module: 2 stacked pMOS configuration



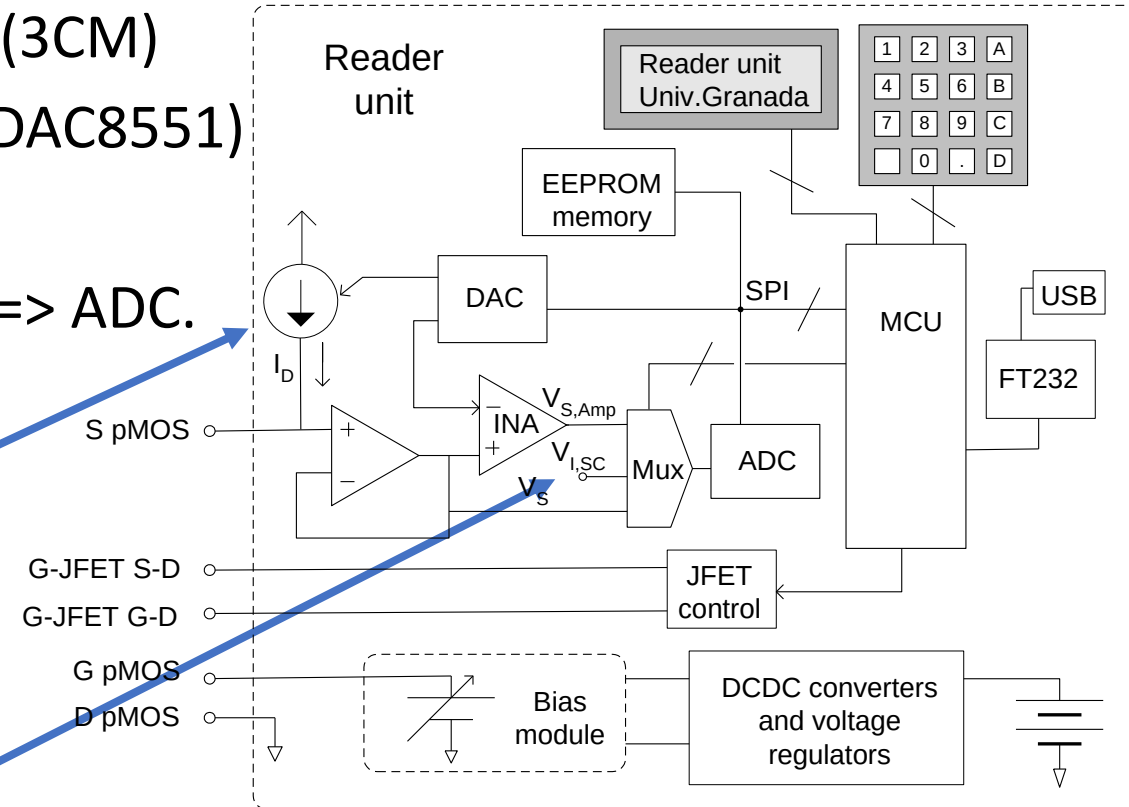
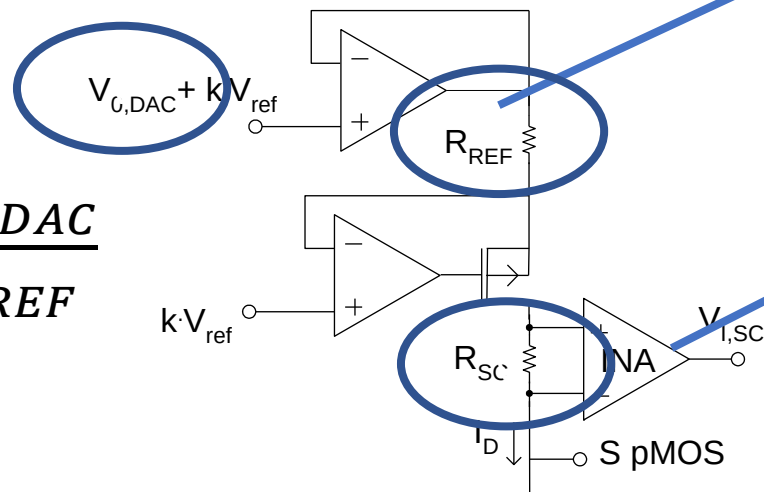
Sensor modules: 3N163, a DMOS, CD4007 and Tyndall RADFET

MOSFET/RADFET: UGR offline reader system

Reader unit: programmable drain current source

- To implement the **three current method (3CM)**
- 16 bit digital-to-analog converter (DAC) (DAC8551)
- Range: 10 μA – 1 mA. Resolution: 60 nA
- I_D checked by R_{SC} and amplifier (INA114) $\Rightarrow$ ADC.

$$I_D = \frac{V_{o,DAC}}{R_{REF}}$$



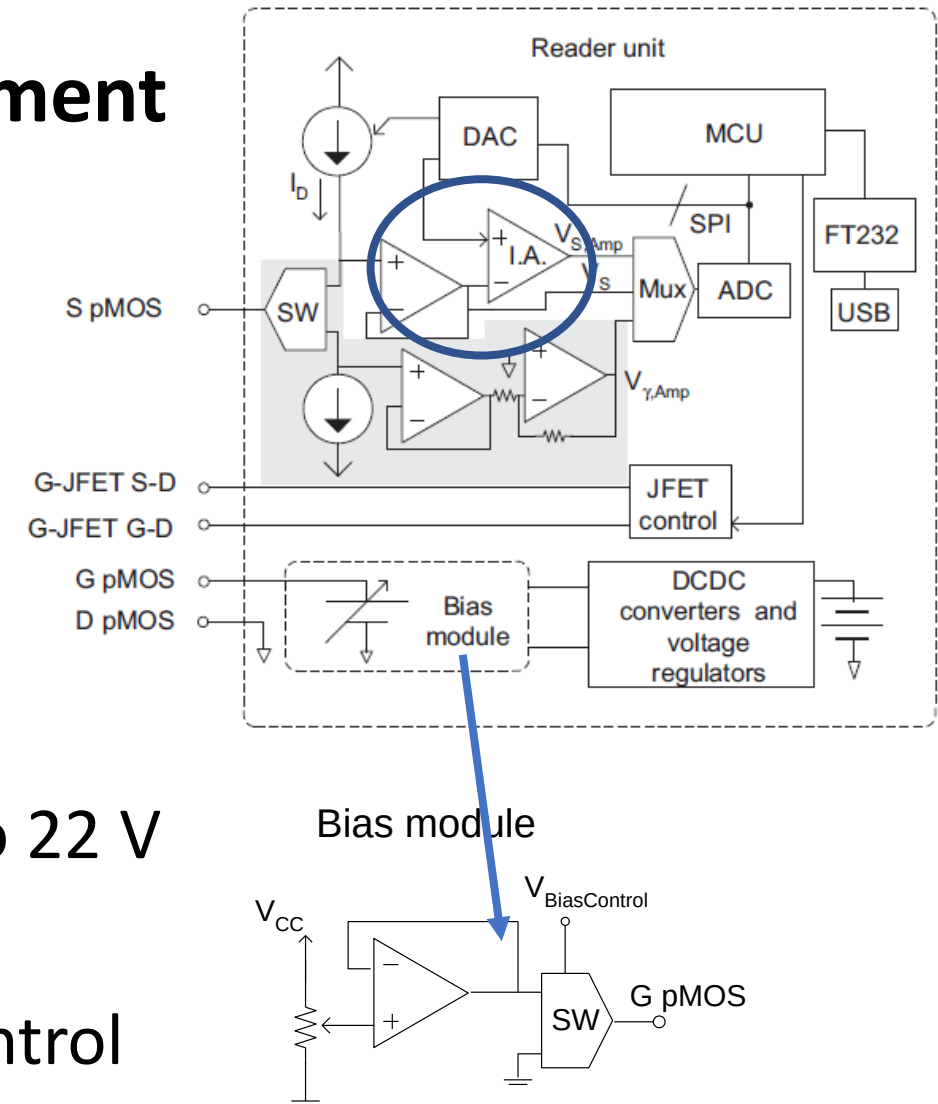
MOSFET/RADFET: UGR offline reader system

■ Reader unit: Source voltage measurement

- Directly from MOSFET (buffer + ADC)
- Amplified (INA + ADC)
- V^- (INA) set to 80 mV by DAC
- Resolution (16-bit ADC and INA Gain ≈ 4)
 - $\Delta V_{SD} = 20 \mu\text{V}/\text{LSB}$

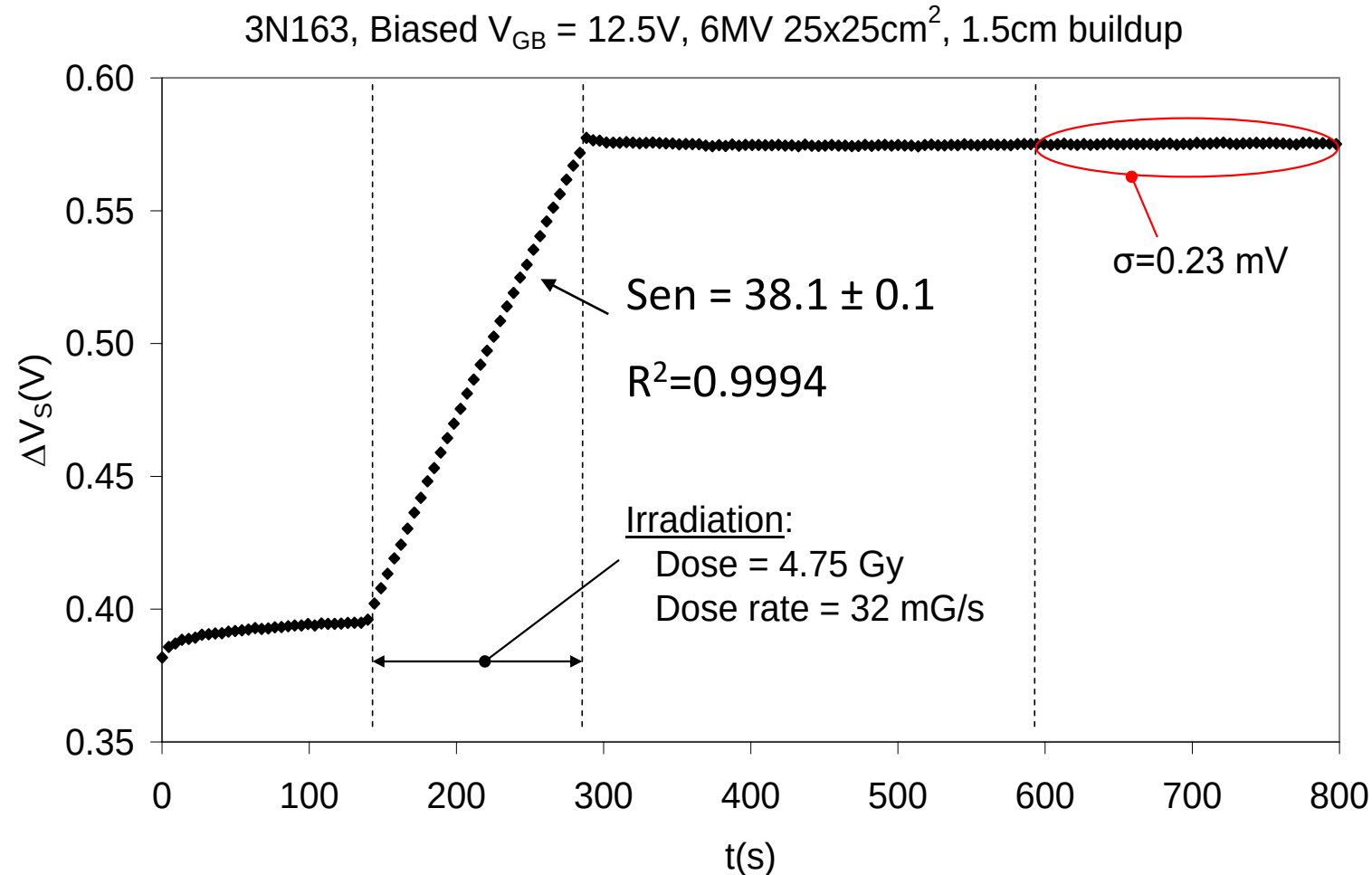
■ Biasing module:

- Digital potentiometer for providing up to 22 V
- Analog buffer for impedance matching
- Switch controlled by MCU for biasing control



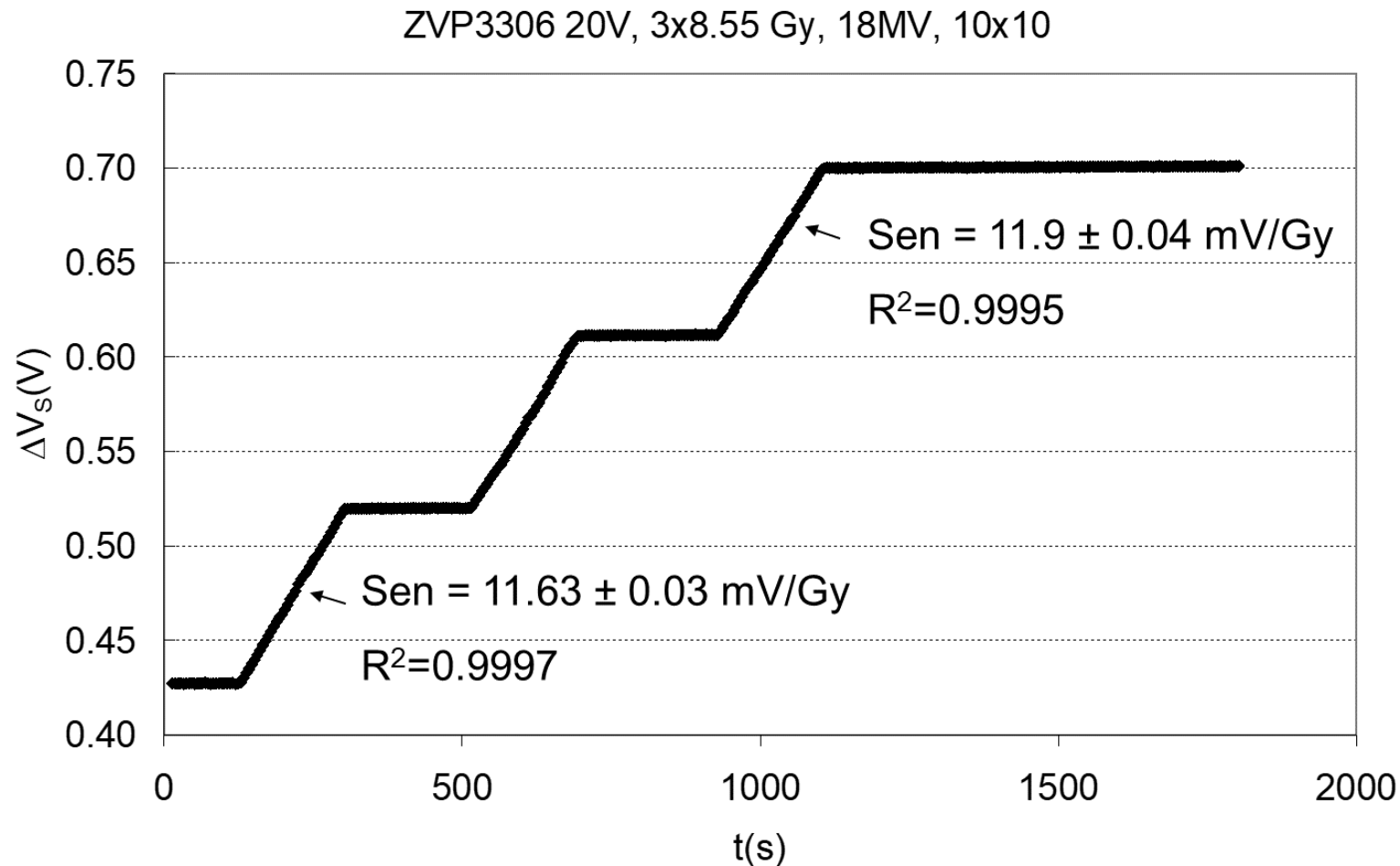
MOSFET/RADFET: UGR offline reader system

■ Some examples of real-time measurements: 3N163



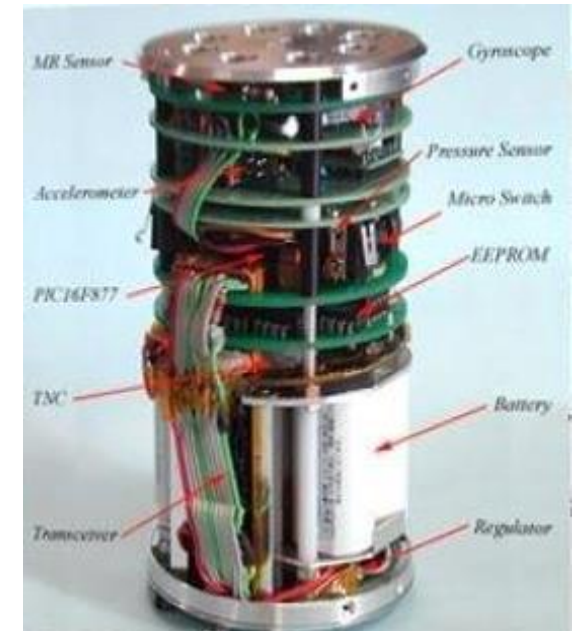
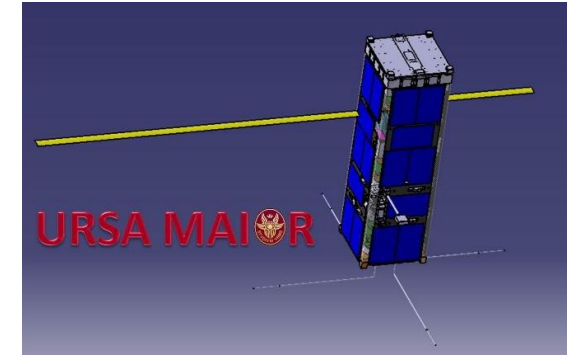
MOSFET/RADFET: UGR offline reader system

■ Some examples of real-time measurements: a DMOS



MOSFET/RADFET: CubeSat URSA MAIOR

- **QB50:** European network of 50 CubeSats for multi-point, in-situ measurements in the lower thermosphere (**FP7-EU**)
- **URSA MAIOR** (University Sapienza- Rome)
- **Challenge:** To include a **small printed circuit board** with radiation sensors for dosimetry inside the Satellite with high T stress (0-40°C)
- **Main board:**
 - DC supply
 - Microprocessor with built-in ADC



MOSFET/RADFET: CubeSat URSA MAIOR

- 4 sensors selected biased a I_{ZTC} : to cover different sensitivities

- JFET protected:

- Radiation cycles: all terminals short-circuit (99%)
- Reading period: JFET cut-off (1%)

TYPE OF SENSOR	SELECTED $I_d(\mu A)$
CD4007	137
3N163	230
Tyndall RADFET (x2)	10

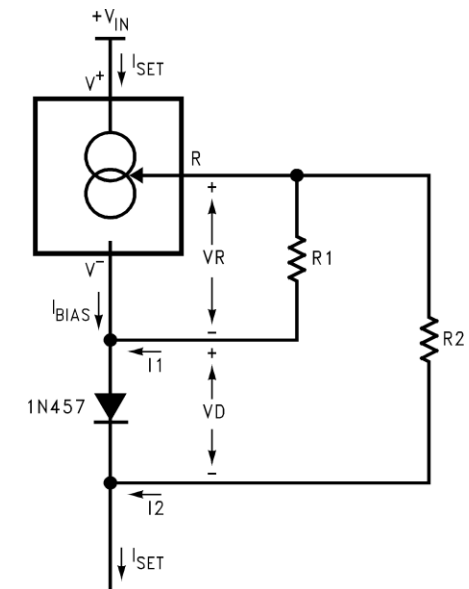
- Current source based on thermal compensated LM334:

- If $R2=10 \cdot R1 \Rightarrow LTC \approx 0 \Rightarrow I_{SET}=0.134V/R1$

LM334

Output current: 1 μA - 10 mA

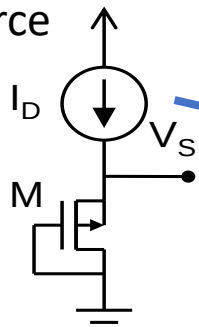
Biased from 1 V to 40 V



MOSFET/RADFET: CubeSat URSA MAIOR

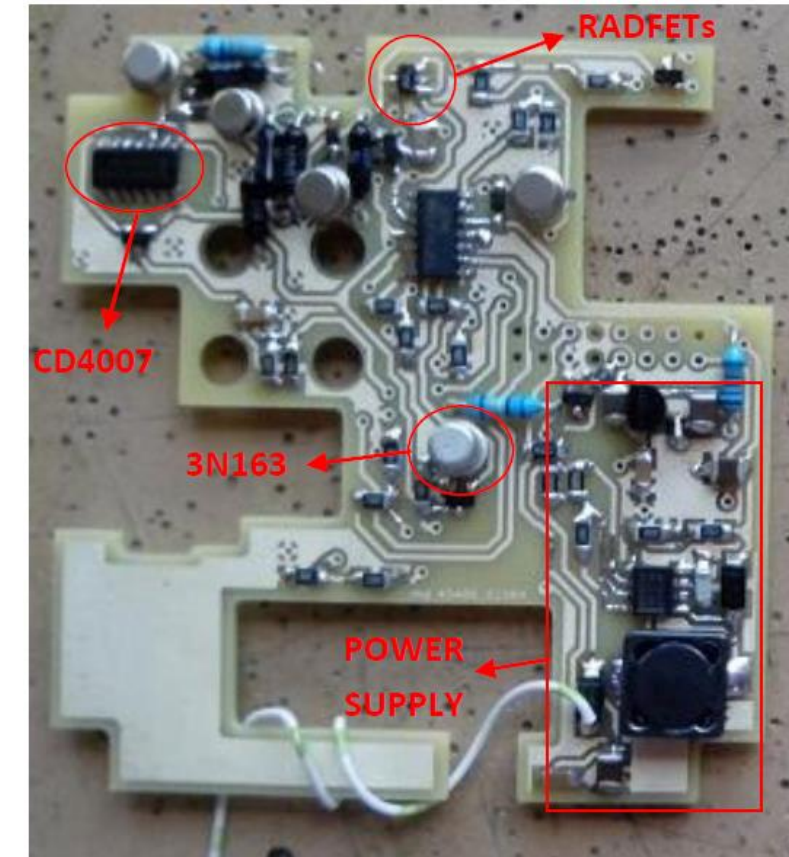
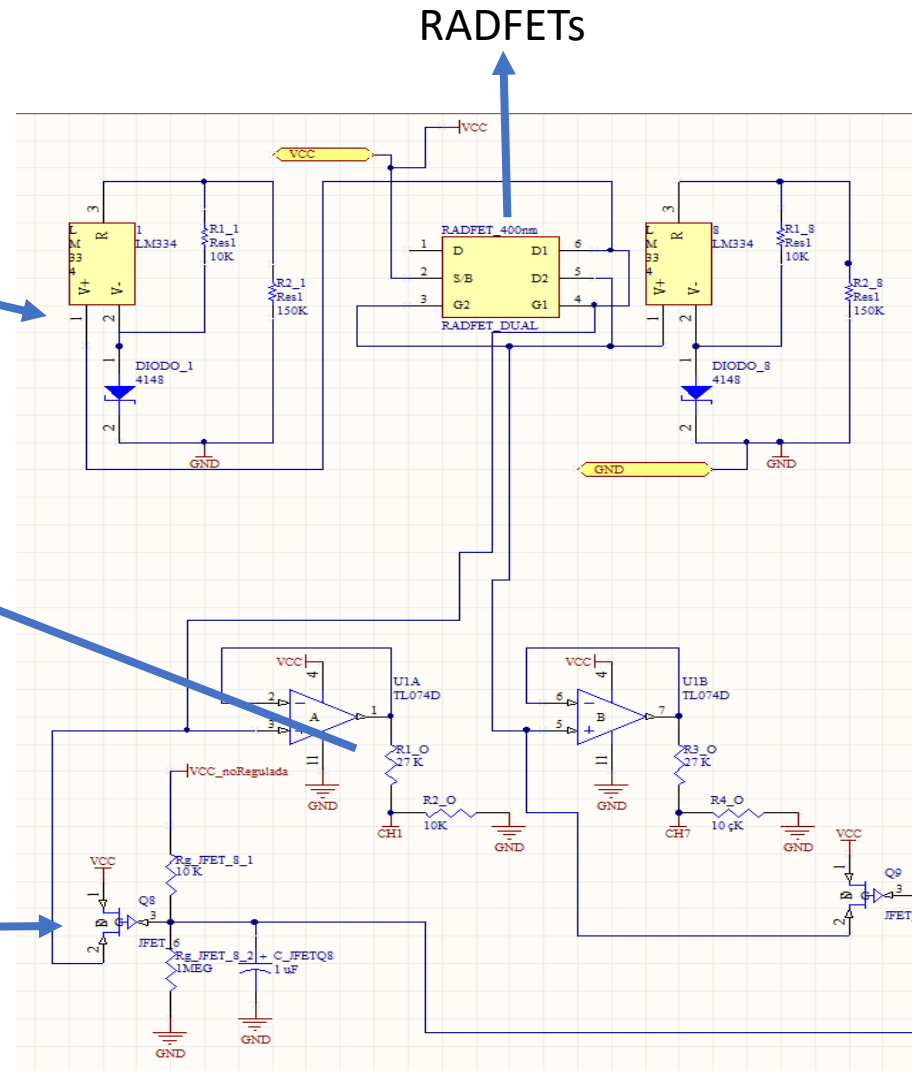
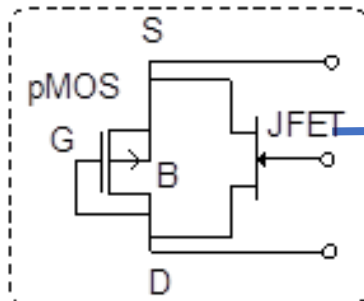
■ Circuit design:

Current source



Vs level shifting

JFET for switching



Picture of the printed circuit board

MOSFET/RADFET: CubeSat URSA MAIOR

■ Thermal and irradiation tests before launching:

■ Irradiation set-up

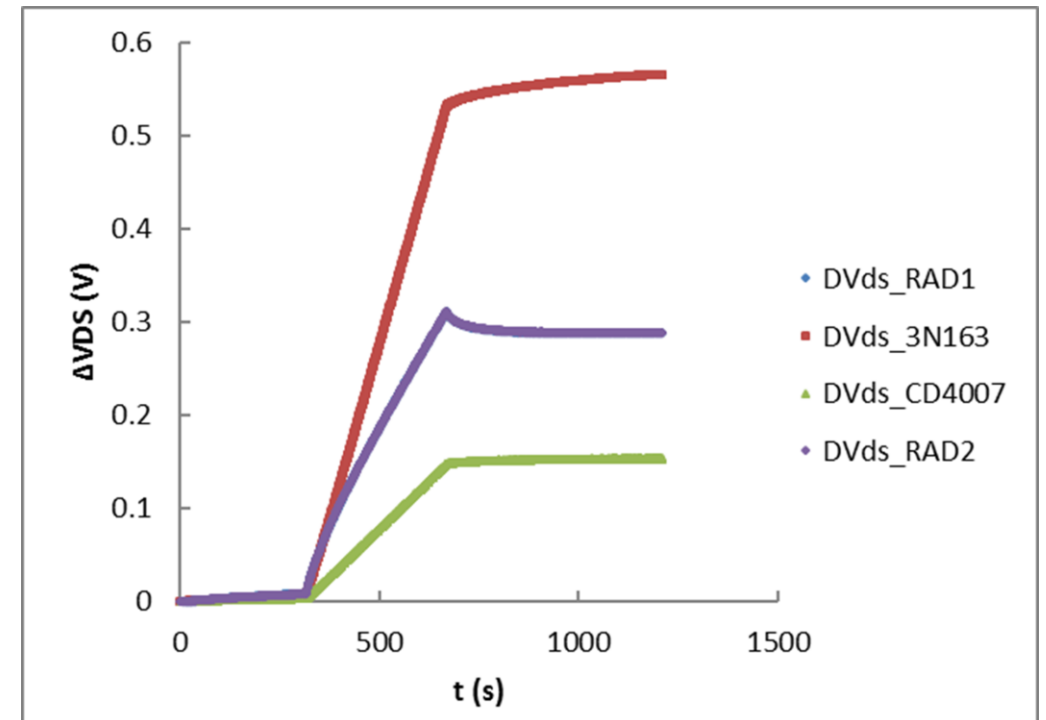
- LINAC Mevatron (Siemens, Germany)
- Normal Beam 15 MV up to 115 Gy

■ Temperature stress

- Climate chamber between 0 and 40°C

■ Results

MOSFET	Sensitivity (mV/Gy)	SD Sensitivity (mV/Gy)	Thermal drift (mV/K)
CD4007	5.0	0.1	0.13
3N163	17.90	0.07	0.36
RADFET 1	20.6	0.1	0.3
RADFET 2	20.8	0.1	0.4



Sensor responses for 115 Gy of accumulated dose

■ Communication lost after launching: no data received

CONCLUSIONS AND FUTURE WORK

- Reliable and high performance dosimetry systems for real-time monitoring were designed, fabricated and tested for PIN diodes and pMOS.
- However, as any electronic system need to be constantly revised and redesigned to include new features or to improve existing ones.
- We are working in adapting it to different kind of solid-state dosimeter beyond pMOS.
- It would be advisable to take it to the market
- Any collaboration in this regard will be very welcome.



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THANK YOU FOR YOUR ATTENTION- QUESTIONS?

